ENGINE DATASHEET





Generator Engine

D18

Frequency	Rpm	Gross Engine Output Standby / Prime kWm (ps)	Net Engine Output Standby / Prime kWm (ps)	Emission
50 Hz	1500	30(41) / 27(37)	28(38) / 25(34)	Stage V (DOC+DPF)
60 Hz	1800	42(57) / 38(51)	36(48) / 32(43)	Tier 4 Final (DOC only)



♦ General Engine Data	
• Engine Type	In-line, 4-cycle
Number of cylinders	3
Displacement	1.794 liter
Bore x Stroke	90 x 94 mm
Compression ratio	17.0 : 1
Firing order	1 - 2 - 3
Aspiration	Turbocharged and air-to-air aftercooled
Combustion System	Direct injection
• Rotation	Counter clockwise viewed from Flywheel
• Clutch	SAE#4 - 10" (SAE J620)
Dry weight	238 kg (with aftertreatment)
	303 kg (with powerpack)
Valve System Type	Over head valve
Number of Valves	Intake 2, exhaust 2 per cylinder
	Hydraulic Valve Lash Adjust

Engineering Data	
• Water flow	60 liters/min @1,500 rpm
	70 liters/min @1,800 rpm
Heat rejection	
- to coolant	6.5 kcal/sec @1,500 rpm
	8.5 kcal/sec @1,800 rpm
- to CAC	0.6 kcal/sec @1,500 rpm
	1.2 kcal/sec @1,800 rpm
Air flow	1,850 liter/min @1,500 rpm
	2,490 liter/min @1,800 rpm
• Exhaust gas temp	750 °C↓ @1,500 rpm & 1800 rpm
Max. permission restrictions	
- Intake system	3.0 kPa clean filter
	6.5 kPa dirty filter
- Exhaust system	15 kPa max.

Electrical System	
 Alternator 	12V x 110A / 12V x 140A
Voltage regulator	Built-in type IC regulator
Starting motor	12V x 2.5kW
Battery voltage	12V
Battery capacity	100 Ah, 750CCA (recommended)
Starting Aid	Glow plug

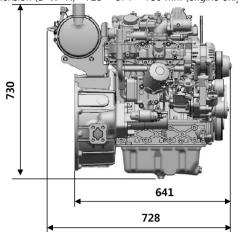
& Carolina Contant	
Cooling System	
 Cooling method 	Fresh water forced circulation
Water capacity	3.1 liters (engine only)
	8.4 liters (with powerpack)
Water pump	Centrifugal type driven by belt
Cooling fan	Blower type, Ø440 (ATB 52°C)
Water temperature	110°C (max.)

Bosch Common-rail Pump
Controlled by ECU
Full flow, cartridge type
Diesel fuel oil
222 g/kWh @1,500 rpm
221 g/kWh @1,800 rpm

Lubrication System	
Oil filter	Full flow, cartridge type
Oil pan capacity	High level 6.3 liters
	Low level 2.8 liters
Angularity limit	35 deg all around
Lubrication oil	10W30/40 (API CK-4 / ACEA E6)
Maximum oil temp	135℃ at main oil gallery
Lub oil pressure	Idle Speed : Min 100 kPa

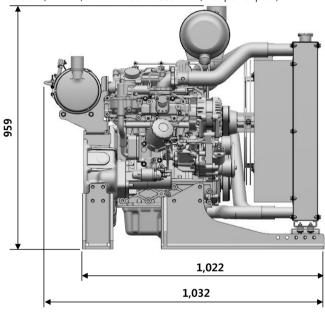
Engine Dimension

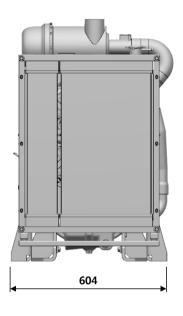
• Dimension (L×W×H) 728 × 574 × 730 mm (engine only)





• Dimension (L×W×H) 1032 × 604 × 959 mm (with power pack)





Ratings Definitions

The power ratings of Emergency Standby and Prime are in accordance with ISO 8528. Fuel Stop power in accordance with ISO 3046.

Electric power (kWe) must be considered cooling fan loss, alternator efficiency, altitude derating and ambient temperature.

<u>STANDBY POWER RATING</u> is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. A standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating.

PRIME POWER RATING is available for an unlimited number of hours per year in variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 24 hours. The Total operating time at 100% Prime Power shall not exceed 500 hours per year. A 10% overload capability is available for a period of 1 hour withing a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

Conversion Table			
in. = mm x 0.0394	$hp = PS \times 0.98635$	kW = 0.2388 kcal/s	
$PS = kW \times 1.3596$	$lb = kg \times 2.20462$	$lb/PS.h = g/kW.h \times 0.00162$	
psi = kg/cm2 x 14.2233	$lb/ft = N.m \times 0.737$	$cfm = m3/min \times 35.336$	
in3 = lit. x 61.02	U.S. gal = lit. x 0.264		

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**Specifications are subject to change without prior notice.