

# 2806C-E18TTAG7

# 2800

821 kWm (Gross) @ 1800rpm

Series

## Basic technical data

Number of cylinders	6
Cylinder arrangement	Vertical inline
Cycle	4 stroke
Induction system	Turbocharged, air-to-air charge cooling
Compression ratio	14:1
Bore	145 mm
Stroke	183 mm
Displacement	18.1 litres
Direction of rotation (when viewed from flywheel)	Counter clockwise
Firing order (number 1 cylinder furthest from flywheel)	1, 5, 3, 6, 2, 4

## Weight of ElectropaK

Dry (estimated)	2361 kg
Wet (estimated)	2477 kg

## Overall dimensions, ElectropaK

Height	2126 mm
Length	2538 mm
Width	1691 mm

## Centre of gravity, ElectropaK

Forward from rear of block (dry)	607 mm
Above crankshaft centre line (dry)	238 mm

## Moments of inertia

Engine rotational components	1.67 kgm <sup>2</sup>
Flywheel	1.92 kgm <sup>2</sup>

## Cyclic irregularity for engine standby power

At 110%	0.201
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## Ratings

Steady state speed capability at constant load	<1.5%
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## Performance

Average sound pressure level for bare engine Without inlet and exhaust at 1 metre	104.3 dB(A)
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**Note:** All data based on operation to ISO 3046/1:2002 standard reference conditions.

**Note:** For engines operating in ambient conditions other than the standard reference conditions stated below, a suitable derate must be applied.

**Note:** Derate tables for increased ambient temperature and/or altitude are available, please contact Perkins Applications Department.

## Test conditions

Air temperature	25°C
Barometric pressure	100 kPa
Relative humidity	30%
Air inlet restriction at maximum power (nominal)	5 kPa
Exhaust back pressure at maximum power (nominal)	8.5 kPa
Aftercooler restriction at maximum power (nominal)	12 kPa
Fuel temperature (inlet pump)	40°C
All ratings certified to within	±3%

## General installation

Designation	Units	1800 rpm	
		Prime power (60 Hz)	Standby power (60 Hz)
Gross engine power	kWb	747	821
Gross BMEP	kPa	2776	3053
Mean piston speed	m/s	11	
ElectropaK nett engine power	kW	716	790
Engine coolant flow against 95 kPa restriction	litres/min	485	
Combustion air flow	kg/h	4607	4744
Combustion air flow (air inlet)	m <sup>3</sup> /min	69	71
Exhaust gas flow (maximum) at atmospheric pressure	m <sup>3</sup> /min	157	166
Exhaust gas temperature (turbo out maximum)	°C	469	492
Overall thermal efficiency	%	37	37
Typical generator set electrical output (0.8 pf 25°C)	kWe	680	750
	kVA	850	938
Assumed alternator efficiency	%	95	

## Energy balance

Designation	Units	1800 rpm	
		Prime power (60 Hz)	Standby power (60 Hz)
Energy in fuel	kWt	2024	2211
Energy in power output (gross)	kWb	747	821
Energy to cooling fan	kWM	31.5	
Energy in power output (nett)	kWM	716	790
Energy to aftercooler	kWt	267	284
Energy to coolant and oil	kWt	210	229
Energy to radiation	kWt	124	137
Energy to exhaust	kWt	677	741

## Cooling system

### Total coolant capacity

ElectroPaK (with radiator) .....	109.5 Litres
ElectroPaK (without radiator) .....	20.8 Litres
Maximum top tank temperature .....	97°C
Maximum static pressure head on pump .....	125 kPa
Temperature rise across engine .....	3°C
Maximum permissible external system resistance (60Hz) .....	95 kPa
Thermostat operation range .....	81°C to 92°C

### Radiator

Radiator face area .....	1.496 m <sup>2</sup>
Material and number of rows .....	1 Row, Aluminium
Material and fins per inch .....	8.5
Width of matrix .....	1651 mm
Height of matrix .....	1610 mm
Pressure cap setting .....	103 kPa

### Fan

Type .....	Pusher
Diameter .....	1142 mm
Number of blades .....	6
Material .....	Composite
Drive ratio (60 Hz) .....	0.8:1
Airflow at rated speed (60 Hz) .....	899 m <sup>3</sup> /min

### Recommended coolant

Recommended coolant: 50% anti freeze/50% water.

For details of recommended coolant specifications, please refer to the Operation and Maintenance Manual (OMM) for this engine model.

### Duct allowance

Maximum additional restriction to cooling airflow and resultant minimum airflow		
Ambient clearance 50% Glycol	Duct allowance (Pa)	m <sup>3</sup> /sec
60 (Hz)	60 (Hz)	60 (Hz)
51	125	15

## Fuel system

Type of injection .....	Unit injection
Fuel injection pump .....	Not applicable
Fuel injector .....	MEUI
Nozzle opening pressure .....	38 MPa
Maximum particle size .....	2 microns
Fuel lift pump type .....	Mechanical
Flow .....	420 litres/hr
Pressure .....	700 kPa
Maximum suction head .....	27 kPa
Maximum static pressure head .....	3.7 m
Maximum fuel temperature at lift pump inlet .....	79°C
Maximum fuel filter service interval .....	500 hours
Governor type .....	Electronic
Speed control conforms to .....	ISO 8528-5 class G3 steady state

### Fuel specification

USA Fed Off Highway .....

Europe Off Highway .....

**Note:** For further information on fuel specifications and restrictions, refer to the OMM fuels section for this engine model.

### Fuel consumption

Power rating %	747 kWm @ 1800 rpm Prime	
	g/kWh	litres/hr
25	230	59
50	214	100
75	215	146
100	210	189
110	208	205

## Cold start recommendations

### Minimum battery cold cranking amps

Minimum starting temperature	Grade of engine lubrication oil	SAEJ537 Cold Cranking amps	Starting Aids
-0°C	15W-40	1400	None
-5°C	15W-40	1400	Jacket Water Heater to 45°C
-10°C	15W-40	1400	Jacket Water Heater to 45°C
-15°C	0W-30	1400	Jacket Water Heater to 45°C
-20°C	0W-30	1400	Jacket Water Heater to 45°C
-25°C	0W-30	1400	Jacket Water Heater to 45°C

### Notes:

- for cable sizes see applications and installation manual
- jacket water heater needed below 0°C

## Lubrication system

### Total system capacity

Minimum oil capacity in sump	56.0 litres
Maximum oil capacity in sump	68.0 litres
Maximum oil temperature (continuous operation)	97°C
Maximum oil temperature (intermittent operation)	110°C

### Lubricating oil pressure

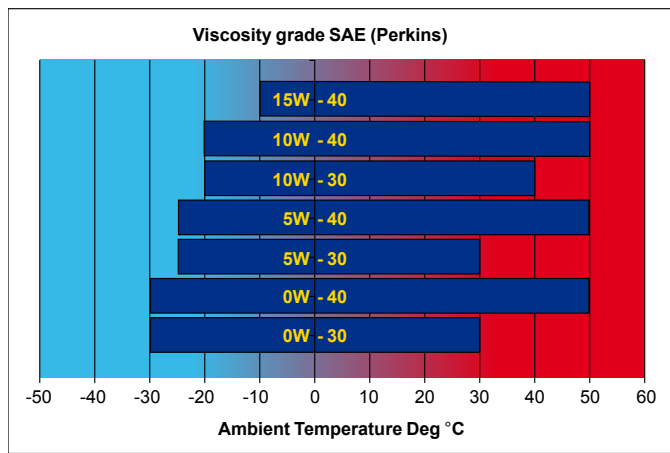
Relief valve opens	620 kPa
Minimum oil pressure	275 kPa
At maximum no-load speed	420 kPa
Oil flow at rated speed (1500 rpm)	209 litres/min

### Maximum engine operating angles

Front up, front down, right side or left side	7°
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### Recommended SAE viscosity

A multigrade oil which conforms to API-CH4 must be used, see illustration below:



## Induction system

### Maximum air intake restriction

Clean filter	3.7 kPa
Dirty filter	6.2 kPa
Air filter type	Dry/paper

## Exhaust system

Exhaust outlet size	139.7 mm
Minimum back pressure	Not applicable
Maximum back pressure	10 kPa

## Electrical system

Alternator	50 amps/24 volts
Starter motor	9 kW/24 volts
Number of teeth on the flywheel	113
Number of teeth on starter pinion	12
Engine stop method	Ground switch

## Engine mounting

Maximum static bending moment at rear face of block	287.9 Nm
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## Load acceptance

The figures below comply with the requirements of classification 3 and 4 of ISO 8528-12 and G2 operating limits stated in ISO 8528-5.

Initial load application: When engine reaches rated speed (15 seconds maximum after engine starts to crank)		
Description	Unit	60 Hz
% of Prime power		49
Transient frequency deviation	%	10.00
Frequency recovery	sec	2.6

The figures shown in the table above were obtained under the following test conditions:

Engine block temperature	42°C
Ambient temperature	17°C
Governing mode	0%
Alternator inertia	10.41 kgm <sup>2</sup>
Under frequency roll off (UFRO) point set to	59.8 Hz
LAM on/off	Off

All tests were conducted using and engine installed and services to Perkins Engines Company Limited recommendations.